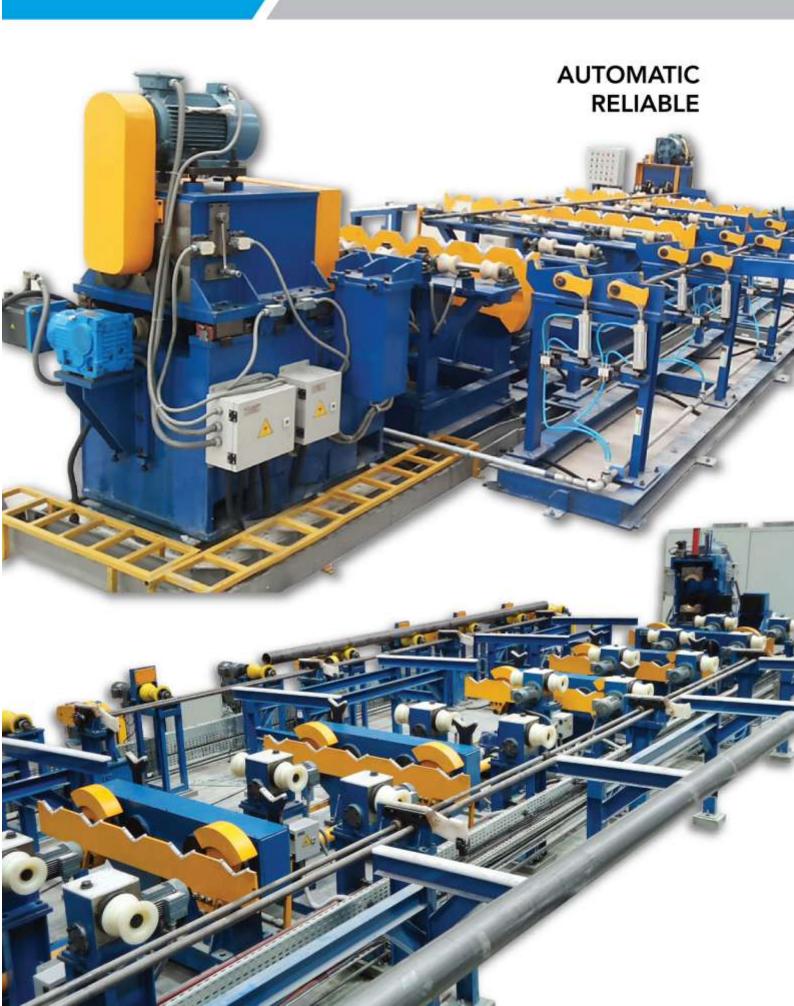
SMACO

END FACING MACHINE



SMACO Pipe End Facing Machine



SMACO pipe end facing and chamfering machine are fully automatic for both end pipe facing of carbon steel pipe, API pipe, stainless steel pipe and large diameter spiral welded pipe. Standard machine with 2 facing head and high production system with 4 facing head for 2 pipe end facing in one cycle.

Machine capacity range from ½" to 24" for ERW pipe and larger diameter for spiral welded pipe.

Machine Features

Facing head with 3 carbide cutting insert for facing, internal and external chamfering. Special design facing head with follow cam for API pipe facing to ensure faced root comply to API requirement.

Rotary facing head driven by variable speed drive via gear reducer.

Facing head feed by servo drive, fast forward and facing feed, adjustable depending on pipe wall thickness.

Automatic system control with PLC sequencing for various functions and synchronized facing head movement with pipe transfer.

Depending on pipe size and production requirement, automatic pipe transfer system consist of either rotary arm, walking beam, walking carriage or pipe transfer car for large diameter spiral pipe.

Heavy duty and quality components ensure reliability.









ABOUT SMACO

SMACO customized production machinery, process line and equipment for pipe and tube industry. From basic pipe mill line to complex automation production system, including finishing equipment, testing and automatic pipe transfer and handling system.

We provide technical consulting services for new and existing mill to understand the needs of each client. It is in listening that we achieved in providing the most cost effective, flexible production and efficient system for our client.

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